

## 1. Identification

**Product identifier** **PENNCOAT 227 RESIN (All Colors)**

**Other means of identification** None.

**Recommended use** Not available.

**Recommended restrictions** None known.

### Manufacturer/Importer/Supplier/Distributor information

**Company Name**

Armor Limited, Inc.

**Address**

2410 US-15 South, Sumter, SC 29150

**After hours telephone number**

1-877-982-7667

**Normal work hours telephone number**

1-877-982-7667

**Website**

www.armor-inc.com

**E-mail**

customerservice@armor-inc.com

**Emergency 24-hour telephone number**

CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887

**Information on operation hours**

8:00 a.m. to 5:00 p.m.

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards**

Skin corrosion/irritation

Category 2

Serious eye damage/eye irritation

Category 2A

Sensitization, skin

Category 1

Germ cell mutagenicity

Category 2

**Environmental hazards**

Hazardous to the aquatic environment, long-term hazard

Category 3

**OSHA defined hazards**

Not classified.

**Label elements**



**Signal word**

Warning

**Hazard statement**

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Suspected of causing genetic defects by ingestion. Harmful to aquatic life with long lasting effects.

**Precautionary statement**

**Prevention**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

**Response**

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Specific treatment see Section 4 of this SDS. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention.

**Storage**

Store locked up.

**Disposal**

Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER		28064-14-4	45 - 65
MICA		12001-26-2	20 - 40
CRESYL GLYCIDYL ETHER		2210-79-9	5 - 10
BISPHENOL A-(EPICHLORHYDRIN) EPOXY RESIN		25068-38-6	1 - < 3

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
<b>Most important symptoms/effects, acute and delayed</b>	May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Water. Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed:
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Immediately evacuate personnel to safe areas. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapor. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. Avoid contact with clothing. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Keep out of the reach of children.

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value
MICA (CAS 12001-26-2)	TWA	20 mppcf

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
MICA (CAS 12001-26-2)	TWA	3 mg/m3	Respirable fraction.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
MICA (CAS 12001-26-2)	TWA	3 mg/m3	Respirable.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Goggles/face shield are recommended.

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate clothing to prevent any possibility of skin contact with solutions containing 10% or more of this chemical.

**Respiratory protection**

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance**

Paste.

**Physical state**

Liquid.

**Form**

Paste.

**Color**

Varies

**Odor**

Mild.

**Odor threshold**

Not available.

<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	> 212.0 °F (> 100.0 °C)
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Heavier than air
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Insoluble
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Specific gravity</b>	1.19 at 25° C
<b>VOC</b>	0.13 % estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful. May cause damage to organs by inhalation. May cause irritation to the respiratory system.
<b>Skin contact</b>	Causes severe skin burns. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Causes digestive tract burns. Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash

### Information on toxicological effects

**Acute toxicity** Harmful if swallowed. May cause an allergic skin reaction.

Components	Species	Test Results
CRESYL GLYCIDYL ETHER (CAS 2210-79-9)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rat	> 2000 mg/kg
<b>Oral</b>		
LD50	Rat	> 5000 mg/kg
<b>Skin corrosion/irritation</b>	Causes severe skin burns and eye damage.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not available.	
<b>Skin sensitization</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	Suspected of causing genetic defects.	
<b>Carcinogenicity</b>	This product contains components that may cause cancer, however, after formation this product is encapsulated and the normal routes of exposure are unavailable.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	Not listed.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>	Not regulated.	
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	Not listed.	
<b>Reproductive toxicity</b>	May damage fertility or the unborn child.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	Causes damage to organs through prolonged or repeated exposure.	
<b>Aspiration hazard</b>	Not available.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects. Causes damage to organs through prolonged or repeated exposure.	

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Components	Species	Test Results
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER (CAS 28064-14-4)		
<b>Aquatic</b>		
<b>Acute</b>		
Fish	LC50 Fish	1 - 10 mg/l
<b>Persistence and degradability</b>	No data is available on the degradability of this product.	
<b>Bioaccumulative potential</b>	No data available.	
<b>Mobility in soil</b>	No data available.	
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

## 13. Disposal considerations

<b>Disposal instructions</b>	Dispose in accordance with all applicable regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

**14. Transport information****DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to** Not available.

**Annex II of MARPOL 73/78**

**and the IBC Code**

**15. Regulatory information****US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312**

Yes

**Hazardous chemical****Classified hazard categories**

Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Germ cell mutagenicity  
Carcinogenicity

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**

Not regulated.

**US state regulations****California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)  
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	03-25-2015
<b>Revision date</b>	10-16-2019
<b>Version #</b>	04
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
<b>Revision information</b>	Hazard(s) identification: Hazard statement Composition / Information on Ingredients: Ingredients Transport Information: Material Transportation Information Other information, including date of preparation or last revision: Disclaimer GHS: Classification